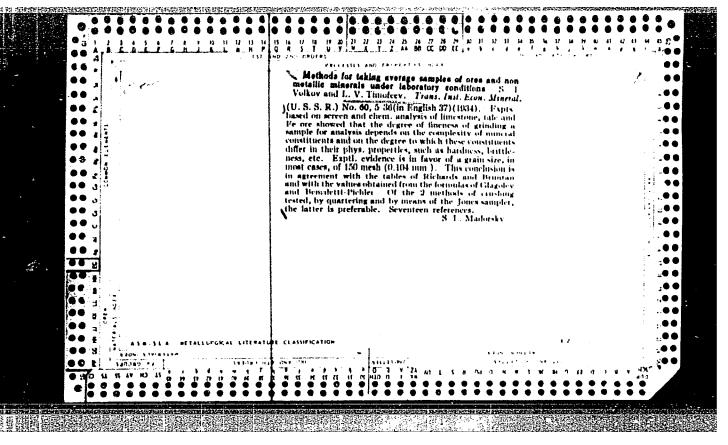
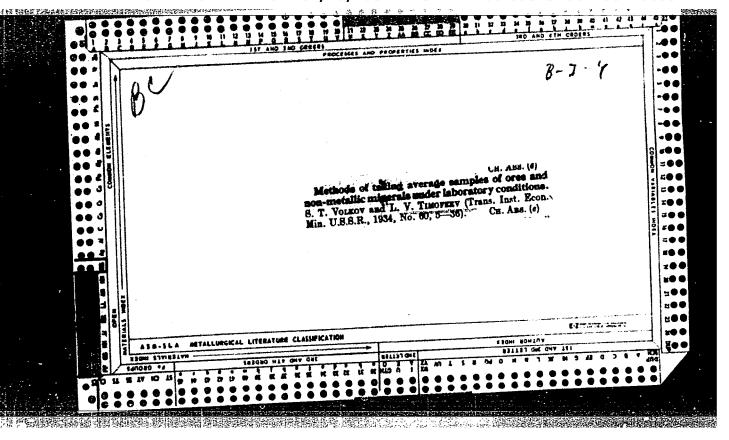
BOCHKAREV, V.V.; KRONGAUZ, A.N.; SOKOLOVA, T.N.; TIMOFEYEV, L.V.

Determination of the dose of radiation from 8-applicators. Med.rad. 8 no.2:66-73 F'63 (MIRA 16:11)

X



"APPROVED FOR RELEASE: 07/16/2001 CIA-RDP86-00513R001755720003-1



AREF'YEVA, Z.S.; BOCHKAREV, V.V.; MIKHAYLOV, L.M.; TIMOFEYEV, L.V.

Protection from inhibitory radiations of radioactive isotopes.

Med.rad. no.7:77-82 '61. (MIRA 15:1)

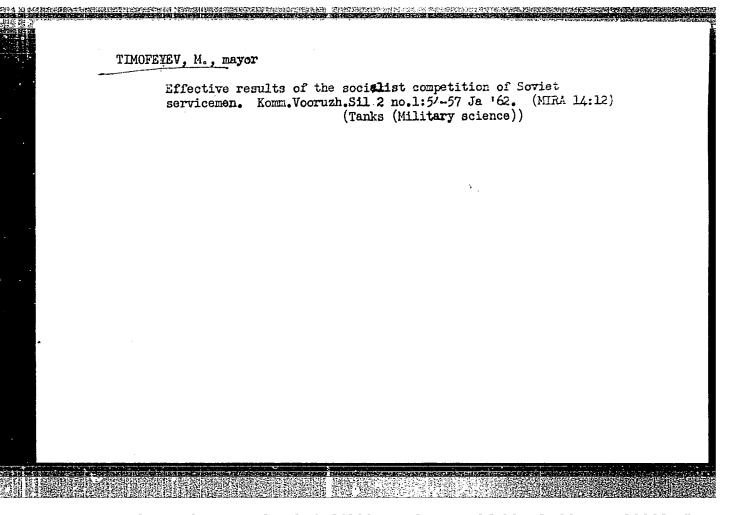
(RADIATION PROTECTION) (RADIOISOTOPES—SAFETY MEASURES)

APPROVED FOR RELEASE: 07/16/2001 CIA-RDP86-00513R001755720003-1"

TIMOFEYEV, M., yurist; KRIVTSOV, G., yurist; YUL'YEV, I. (g.Saratov)

Our consultations. Sov. profsoiuzy 18 no.8:46 '62. (MIRA 15:4)
(Employees, Dismissal of) (Overtime) (Eminent domain)

APPROVED FOR RELEASE: 07/16/2001 CIA-RDP86-00513R001755720003-1"



FASTYKOVSKIY, A., yurist; TIMOFFYEV, M., yurist

Our consultations. Sov. profsoiuzy 18 no.6:45-46 Mr '62.

(MIRA 15:3)

(Labor laws and legislation)

KUTSIY, Yu., Geroy Sotsialisticheskogo Truda; TIMOFEYEV, M.; KHABAROV, N., Geroy Sotsialisticheskogo Truda Godyayev, A., deputat Verkhovnogo Soveta SSSR, tokar'

Toward new creative achievements. Sov. profizeiuzy 17 no.1:8-11 Ja '61. (MIRA 14:1)

1. Rukovoditel' brigady kommunisticheskogo truda Kiyevskogo zavoda "Krasnyy ekskavator" (for Kutsiy).2.Chlen komiteta profsoyuza zavoda imeni Vladimira Il'icha (for Timofeyev). 3. Brigadir kompleksnoy brigady stroiteley Stroitel'no-montazhnogo uchastka No.2 Kuyby-shevskogo tresta "Metallurgstroy" (for Khabarov). 4. Sudomekhani-cheskiy tsekh zavoda "Krasnoye Sormovo" (for Godyayev).

(Russia—Economic conditions)

TIMOFEYTV, M.

Stock and Stockbreeding - Accounting

Calculation problems in State-farm livestock breeding. Bukhg. wehet 11 no. 6, 1952

APPROVED FOR RELEASE: 07/16/2001 CIA-RDP86-00513R001755720003-1"

VINOGRADOV, N.I., inzh.; BRAGINSKIY, Z.M. inzh.; MUKHIN, Iu.I.;

TIMOFETEV, M..

Readers' letters. Bezop.truda v prom. 6 no.2:37 F '62.

(MIRA 15:2)

1. Gosudarstvennyy nauchno-issledovatel'skiy i proyektnyy institut neftyanogo mashinostroyeniya (for Vinogradov).

2. Nachal'nik protivopozharnoy sluzhby shakhty "40 let Oktyabrya" Permskoy oblasti (for Mukhin). 3. Inzh.-kontroler kotlonadzora Urpavleniya Saratovskogo okruga (for Timofeyev).

(Industrial safety)

Firing conditions must be made more difficult. Voen. vest. 43 no.6:113-114 Je '63. (MIRA 16:6)

(Tank warfare)

TIMOFEYEV. M.A.

Ecological significance of ants for the extermination of suslike by the use of grain baits [with summary in English]. Zool. zhur. 37 no. 6:866-874 Je '58. (MIRA 11:7)

1. Rostovskiy nauchno-issledovatel skiy institut Ministerstva zdravookhraneniya SSSR.

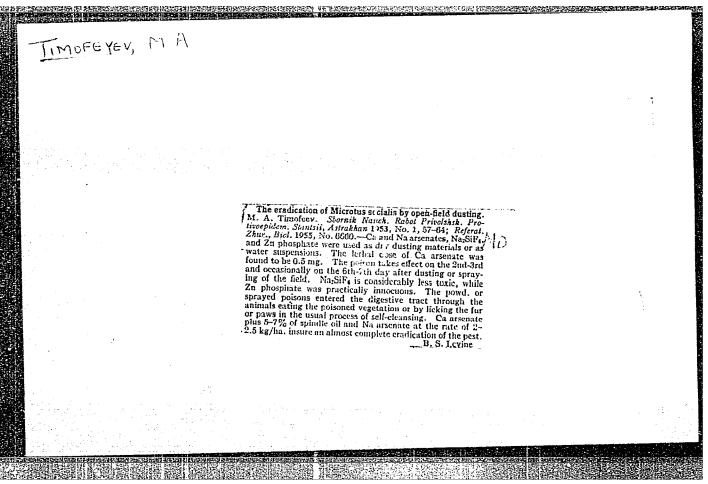
(Caspian Sea region--Sualiks)
(Ants)
(Rodent baits and repellents)

APPROVED FOR RELEASE: 07/16/2001 CIA-RDP86-00513R001755720003-1"

BESSALOV, V.S.; PANASOVSKIY, V.A.; KOROL¹, A.G.; TEREMENKO, L.A.; BONDARENKO, L.F.; TIMOFEYEV, M.A., SHIRYAYEV, D.T.

Outbreak of tularemia on Biryuchiy Island. Zhur.mikrobiol.,epid. i immun. 41 no.5:54-57 My 164. (MIRA 18:2)

l. Khersonskaya oblastnaya sanitarno-epidemiologicheskaya stantsiya i Rostovski, protivochumnyy institut.



TIMOFEYEV, M. A., STRAKHANOVA, E. V., USHMAROVA, N. N. and SHEVCHENKO, Z. G.

"Ixodid Ticks are Carriers and Vectors of Tularemia in Krasnodar Kray."

Tenth Conference on Parasitological Froblems and Diseases with Natural Reservoirs, 22-29 October 1959, Vol. II, Publishing House of Academy of Sciences, USSR, Moscow-Leningrad, 1959.

Krasnodar Kray Sanitation and Epidemiology Station and the Rostov-on-Don Antiplague Institute

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Comparative evaluation of the effectiveness of artificial vitamin eurichment of ready-to-set food for the armed forces. Voen.-med. zhur. no.7:64-66 J1 '56. (MIRA 12:12)

(FOOD PRESERVATIONS Vitamin C enrichment for armed forces (Rus)

(VITAMIN C, preserved food enrichment for armed forces (Rus))

(ARNED FORCES PERSONNEL preserved food enrichment with vitamin C (Rus))
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17(6,9)

SOV/177-58-7-14/28

AUTHOR:

Timofeyev, M.I., Lieutenant-Colonel of the Medical

Corps

TITLE:

A Comparative Evaluation of the Effectiveness of Artificial Vitaminization of Prepared Food in

Military Units

PERIODICAL:

Voyenno-meditsinskiy zhurnal, 1958, Nr 7, pp 64-66

(USSR)

ABSTRACT:

The author reports on the provision of the organism with vitamin C in the southern part of the country, studied by him during different periods. He found that the vitamin C level in the blood was higher in soldiers living in garrisons than in those living under field conditions. Living in camps is connected with increased energy consumption resulting in changes of the vitamin C level in the blood. Southern climatic conditions limit the possibility of providing military units with high-quality fresh vege-

Card 1/2 . tables. In order to improve the preservation of

SOV/177-58-7-14/28

A Comparative Evaluation of the Effectiveness of Artificial Vitaminization of Prepared Food in Military Units

vitamin C in vegetables, it was decided to store vegetables at the laying-in places and to deliver them only twice a year. These measures improve the provision of the organism with vitamin C. Based on their own investigations and literary data, A.N. Klimov and V.K. Slanik conclude that the vitamin C level in the blood plasma is dependent upon the quantity of Vitamin C taken daily with the food. According to data of the authors, the daily dose of vitamin C from 50 to 100 mg corresponds with a vitamin C content in the blood plasma from 0.40 to 0.80 mg/%. In artificial vitaminization of the prepared food, in 30% of cases soldiers received 92-94 mg vitamin C, in 70% of cases more than 50 mg. There are 3 tables.

Card 2/2

APPROVED FOR RELEASE: 07/16/2001 CIA-RDP86-00513R001755720003-1"

TIMOFEYEV, M.K.; KARELINA, V.I.; KOLUSHEV, I.P.

Outbreak of anthrax on the Arzamas-Gorkiy cattle trail. Zhur. mikrobiol., epid. i immun. 33 no.7:32-35 Jl '62. (MIRA 17:1)

1. Iz Vsesoyuznogo nauchno-issledovatel'skogo instituta "Mikrob" i Gor'kovskoy oblastnoy sanitarno-epidemiologi-cheskoy stantsii.

中国中国的国际政治的国际政治的国际政治的国际政治的国际政治的国际政治的国际政治

TIMOFEYEV, M.K.; ANDRONNIKOV, V.A.

Retrospective study of the population for tularemia by means of the tularemia test. Zhur.mikrobiol.epid.i immun. 33 no.5:120-121 My '62. (MIRA 15:8)

l. Iz Vsesoyuznogo nauchno-issledovatel'skogo instituta "Mikrob" i sanitarno-epidemiologicheskoy stantsii Chuvashskoy ASSR. (TULAREMIA) (CHUVASHIA--MEDICAL SCREENING)

APPROVED FOR RELEASE: 07/16/2001 CIA-RDP86-00513R001755720003-1"

TIMOFEYEV, M.K.; CHERNOV, P.A.

Some practical problems of the epidemiology of abdominal typhys. Sov. zdrav. Kir. no.4/5:108-113 J1-0'63 (MIRA 17:1)

l. Ministerstvo zdravookhraneniya Kirgizskoy SSR i Talasskaya rayonnaya bol'nitsa.

TIMOFEYEV, M.K.

Epidemiology of Japanese encephalitis. Zhur.mikrobiol., epid. i immun. 27 no.8:66-71 Ag 156. (MLRA 9:10)

1. Iz Saratovskogo meditsinskogo instituta.

(ENCEPHALITIS, JAPANESE B, epidemiology.

(Rus))

APPROVED FOR RELEASE: 07/16/2001 CIA-RDP86-00513R001755720003-1"

TIMOFFYEV, M.K., (Saratov).

Organization of health education in control of communicable diseases. Med. paraz. i paraz. bol. 24 no.4:363-365 O-D '55.

(HEALTH, education, in control of communicabel dis. in Russia)

(COMMUNICABLE DISMASS, prevention and control, in Russia, health educ. in)

TIMOFEYEV, M. K.

The Experience With the Organization of Desinfection Measures at a Unit

Voyenno-meditsinskiy zhurnal, No. 4, April 1956

APPROVED FOR RELEASE: 07/16/2001 CIA-RDP86-00513R001755720003-1"

TIMOPRIEV, M.K., polkovnik meditainskoy sluzhby

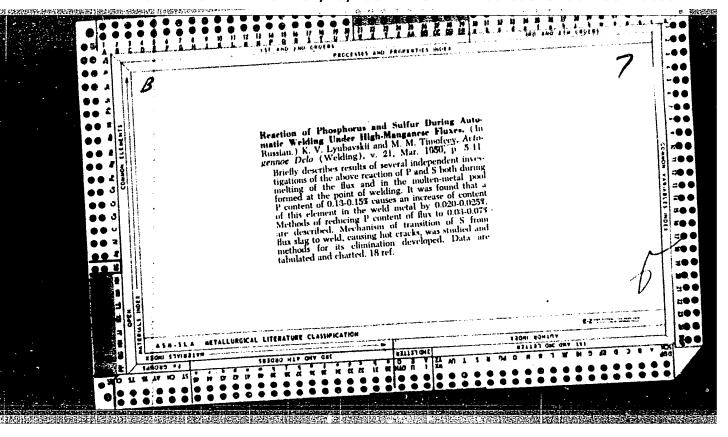
Organization of disinfection measures in units. Voen.-med.zhur.

(MIRA 9:9)
no.4:61-63 Ap '56.

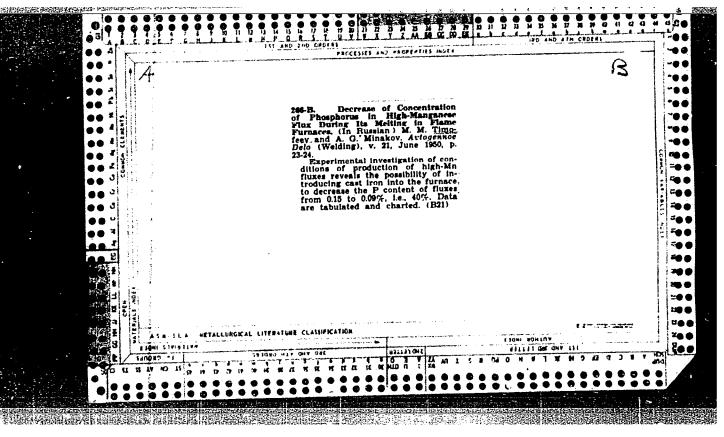
(MILITARY HYGIRNE)

(DISINFECTION AND DISINFECTANTS)

Timofevev,	м. м.			•	•	PA 4:	PA 42/49T14	
		•	statement inaccurate. Claims that certain states is the stability of	USSR/Engineering (Contd)	Discusses Part II of subject article Dobrokhotov on electric arc welding. with author's statement that a state dynamic equilibrium between metal and is achieved in the welding process.	"Avtogennoye Delo" No l	"Observations on the Article by N. Acting Member, Academy of Sciences Interaction of Elements and Oxides ing Vat in Metal Welding," M. M.	USSR/Engineering Welding, Arc Welding, Electric
· · ·	12/49T1		ms that one of the lity of temperature.	Jan 49	arc welding. Disagrees that a state of thermo- ween metal and flux-slag ing process. Calls		Sciences USSR: The do Oxides in the Weld. M. M. Timofeyev, 1th pp	Jan 49



"APPROVED FOR RELEASE: 07/16/2001 CIA-RDP86-00513R001755720003-1



TIMOFEYEV, M. M.

"Investigation of Manganese Fluxes for Automatic Welding." Sub 2 4 Dec 51. Central Sci Res Inst of Technology and Machine Building (TsNIITWash)

Dissertations presented for science and engineering degrees in Moscow during 1951.

SO: Sum. No. 480, 9 May 55

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APPROVED FOR RELEASE: 07/16/2001 CIA-RDP86-00513R001755720003-1"

TIMOFEYEV, M.M.

USSR/Engineering - Welding, Fluxes

Jun 51

"Influence of Variation in Composition on the Properties of High-Manganese Flux," Prof K. V. Lyubavskiy, Dr Tech Sci, M. M. Timofeyev, Engr

"Avtogen Delo" No 6, pp 5-9

是在我们的现在分词,在这个是是对他的,我们也是我们的一个时间的。

Investigation was conducted for detg the effect of changes in conen of maganous oxide, silicon dioxide, calcium oxide, alumina and calcium fluoride on the technological and metallurgical properties of high-manganese fluxes. Tabulates results.

200T33

MIMOFEYEV, M.M.

USSR/Engineering - Welding, Fluxes

Jul 51

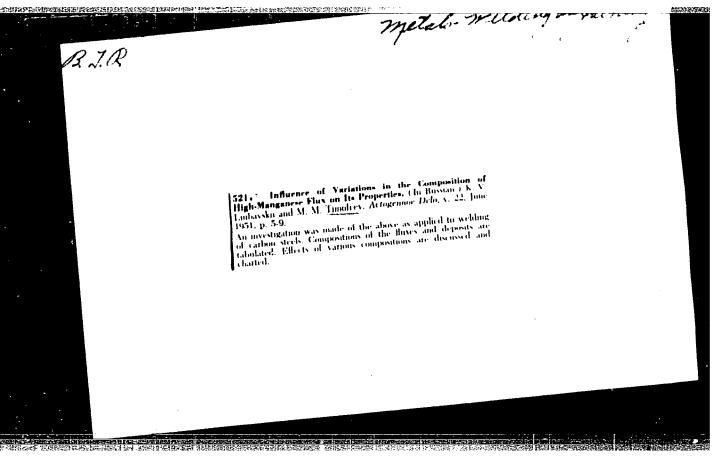
"Measuring Flux Temperature During the Melting Process," M. M. Timofeyev, Engr

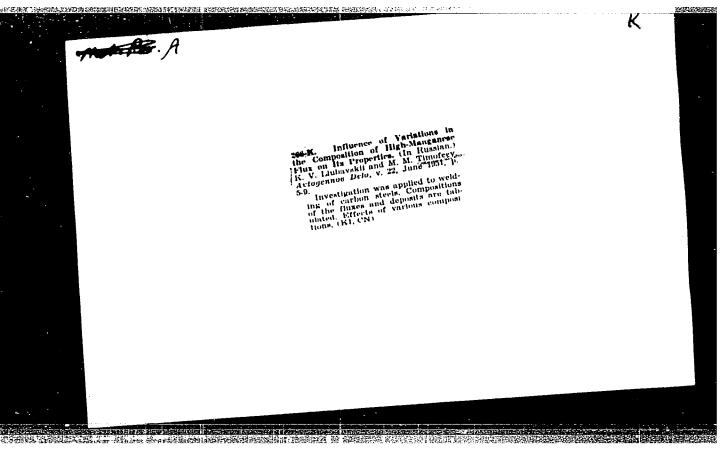
"Avtogen Delo" No 7, pp 26,27

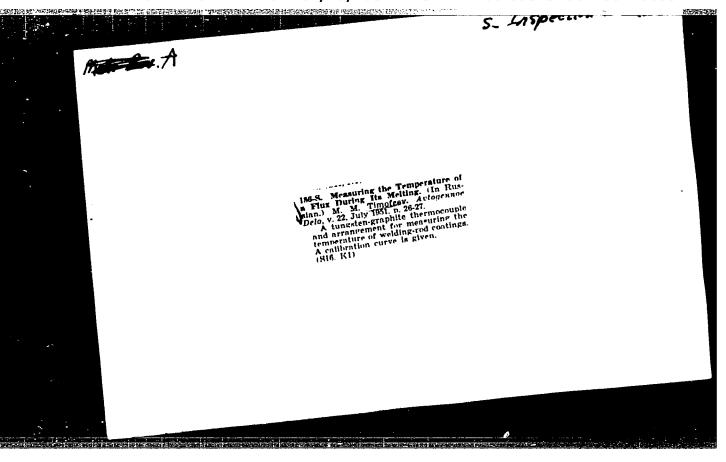
Suggests wolfram-graphite thermocouple for measuring temp of flux during melting in elec furnace. Thermocouple produces high emf, giving more precise readings, and consists of hollow graphite rod, serving as neg electrode, and wolfram wire located inside of graphite and insulated with porcelain beads. Temps up to 1,700-1,800° C may be measured.

200T46

TIMOFEYEV, M.M.	ឧត្តម	s	ಜ ಆ ಈ ಏ	z 43.	e	
	investigation, creased gas evor weld metal.	USSR/Engineering	Expts for welding ; adaptability of 3-, tiple-pass welding used in fabrication walled containers.		USSR/Engineering - We "Automatic Welding of Large Thickness Using V. Lyubayskiv. Dr Tecl	
	, are less rolution, a	- We	B	¥ . 7		
	and secure uni	lding, Methods	135 arc t avy s ofler new f	Timofeyev, Engr	Metho (Molybe -Phase	. 101 07 70
200T62	lue to de- uniform compn	200 <u>762</u> Nov 51	mm thick established to automatic mul- sections of steel rs and various thick-fluxes, developed in	Lazarev, C	Pro St.	
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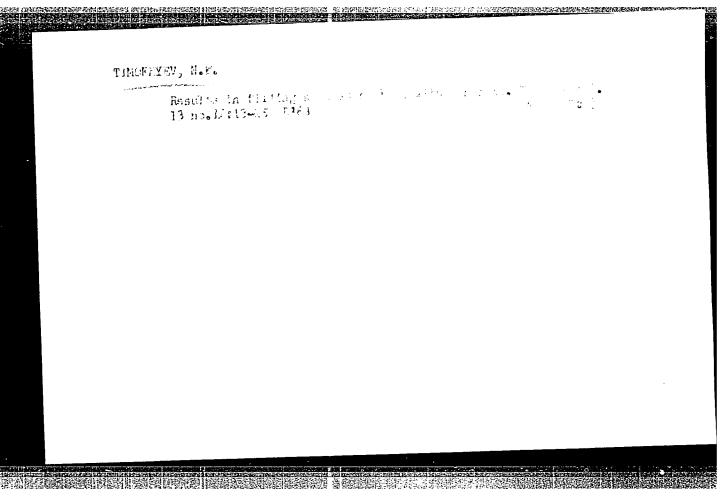






MEDOVAR, Boris Izrailevich, doktor tekhn. nauk; Tikoffyf, M.M., kand. tekhn. nauk, retsenzent; CHEKUMA, M.G., inzh., red. [Welding of austenite steels and alloys] Svarka austenitnykh stalei i splavov. Kiev, Tekhnika, 1964. 183 p. (MIRA 17:8)

APPROVED FOR RELEASE: 07/16/2001 CIA-RDP86-00513R001755720003-1"



LYUBAVSKIY, K.V., doktor tekhnicheskikh nauk, professor: TIMOFEYEV, M.M., kandidat tekhnicheskikh nauk.

Fusing agents for semi-automatic welding. Vest. mash. 33 no.12:45-48 (MLRA 6:12)

LYUBAVSKIY, K.V., doktor tekhnicheskikh nauk, professor; IAZAREV, B.I., kandidat tekhnicheskikh nauk; TIMOFEYEV, M.M., kandidat tekhnicheskikh nauk.

Automatic welding of thick steel with a three-phase arc. [Trudy] TSNIITMASH 60:5-31 '53. (MLRA 6:11) (Electric welding)

APPROVED FOR RELEASE: 07/16/2001 CIA-RDP86-00513R001755720003-1"

TIMOFEYEV, M. M. USSR/Engineering - Welding Card : 1/1 Authors : Timofeyev, M. M., Cand. Tech. Sc. tenanti de la comunicación Title : Electric-furnace melting of flux for automatic welding : Vest. Mash., 34, Ed. 6, 88 - 90, June 1954 Periodical The article presents the results of experiments in the physico-chemical Abstract processes which take place in an electrical furnace when melting a flux containing a large percentage of manganese. In the experiments, the flux, which contains phosphorus, is varied, as is the temperature. Five Russian references, latest 1951. Graphs; tables. Institution : Submitted

American Miller

TS227.L66

TREASURE ISLAND BOOK REVIEW

是对于大型的,但是因为是大型的。1917年2月1日,1917年2月1日,1917年2月1日,1917年2月1日,1917年2月1日,1917年2月1日,1917年2月1日,1917年2月1日,1917年2月1日,1917年

AID 790 - S

TIMOFEYEV, M. M., Kand. of Tech. Sci.

TERMITNAYA SVARKA STALI 30L BOL'SHIKH SECHENIY (Thermite Welding of 30-L Steel in Large Cross Sections). In K. V. Lyubavskiy, ed. Novoye v tekhnologii svarki (Innovations in the Welding Technique). MAShGIZ, 1955. p. 221-236.

Thermite welding in Russia has been limited to work rail junctions. The advent of the use of cast and welded construction in making large machinery parts prompted this author to special study and research on thermite welding. Here he presents results of the investigation, describes materials and methods used in the experiments conducted, and makes appropriate recommendations. Fourteen pictures and drawings, 3 tables. 7 Russian references, 1947-1951.

1/1

APPROVED FOR RELEASE: 07/16/2001 CIA-RDP86-00513R001755720003-1"

Trinity ages, 11.17.

TS227.L66

TREASURE ISLAND BOOK REVIEW

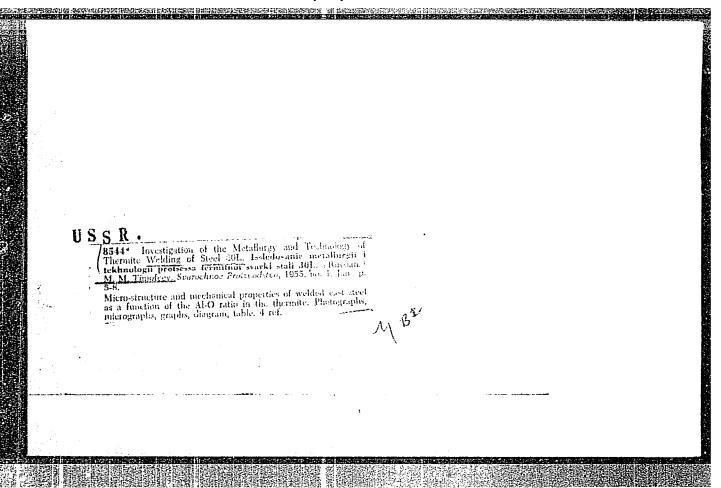
AID 791 - S

TIMOFEYEV, M. M., Kand. of Tech. Sci.

ELEKTRODUGOVAYA SVARKA KHLADOSTOYKOY STALI 12N3 (Arc Welding the 12N3 Cold-Resisting Steel). In K. V. Lyubavskiy, ed. Novoye v tekhnologii svarki (Innovations in the Welding Technique). MAShGIZ, 1955. p. 237-247.

Wide development of the natural gas industry required speedy erection of special tanks for storage of liquid gas and, in turn, advanced research in arc welding of the 12N3 cold-resisting steel, which meets the requirements of liquid methane storage. The author describes materials and methods of experimentation, manual and automatic welding, welding wires, mechanical properties and resilience of the steel and welded seams, and makes several suggestions. Eight pictures and graphs, 2 tables, several GOST standards. 3 Russian references, 1948-1951.

1/1



TIMOFEYEV, M.M., kandidat tekhnicheskikh nauk

Necessity of standardizing fluxes for electric arc welding of steel. Standartizatsiia no.1:53-55 Ja-F '55. (MIRA 8:6)

1. Temiltmash (Electric welding--Standards)

THIMFEYEV, MM.

SUBJECT:

USSR/Welding

135-8-1/19

AUTHOR:

Timofeyev, M.M., Candidate of Technical Sciences.

TITLE:

Welding of Austenitic Cobalt Steel. (Swarka austenitnoy

kobal'tovoy stali).

PERIODICAL:

"Svarochnoye Proizvodstvo", 1957, # 8, pp 1-3 (USSR)

ABSTRACT:

Austenitic steel with cobalt content of 20-40% possesses a high heat-resistance and good formability, but provides certain difficulties in welding. Investigated was manual arc-welding of forged steel "9N673" containing 20% chrome, 20% nickel, 20% cobalt, with additions of molybdenum, tungsten, and niobium. Electrode grades "4T-7", "4T-12", "4T-13", "4T-1" and others designed for welding austenitic steels proved to be not applicable for welding steel "3N-673", as hot cracks formed in the weld metal. In developing new electrodes, weld composition with ferritic phases had to be abandoned because of high brittleness and difficulties in obtaining welds with a stable content of ferrite. A considerable quantity of the eutectic components in austenitic welds often helps to avoid hot craks, and therefore additions of various elements were tried.

Card 1/2

135-8-1/19

TITLE:

Burgering residence in the second state of the

Welding of Austenitic Cobalt Steel. (Svarka austenitnoy kobal'tovoy stali).

Good results were obtained by addition of molybdenum only (in concentrations of 5.5-6%). Electrodes "LLT-14", made on the basis of wire 20-20-20 with 5.5-6% molybdenum gave weld seams with only little tendency to cracking. The mechanical properties of multi-layer welds made with this electrode were determined immediately after welding and after ageing at 700 to 750°C during 25 to 3000 hours, which resulted in segregation of molybdenum and tungsten from the solid solution. The effect of the base metal structure was also investigated.

In welding forged steel 20-20-20, cracks can form because of the presence of intercrystalline matter of low-melting point, like in welding cast austenitic steels.

The article contains 2 tables, 2 macro-photographs and 2 diagrams.

ASSOCIATION: "TeNIITMASh".

PRESENTED BY:

SUBMITTED:

AVAILABLE:

At the Library of Congress.

Card 2/2

AUDATAVISSV, 1.V., doktor tekhn.mauk, prof.; NAUROHENKOV, H.Ye., kand.tekhn.
neuk; TIMOFEYEV, M.W., kand.tekhn.nauk

Investigating the durability of sectional retors of ges tarbines.

Vest.machinostr. 45 no.2:47-52 F 165.

(MIRA 18:4)

APPROVED FOR RELEASE: 07/16/2001 CIA-RDP86-00513R001755720003-1"

L 37003-66 EWT(m)/T/EWP(w)/EWP(v)/EWP(t)/ETI/EWP(k) ACC NR: AP6020381 AUTHOR: Timofeyev, M. M. (Candidate of technical sciences); Cheshev, P. I. (Engineer) ORG: none TITLE: Selection of austenitic steel for power-plant welded structures SOURCE: Energomashinostroyeniye, no. 6, 1966, 32-35 TOPIC TAGS: pipe, austenitic steel, heat resistant steel, seam welding, metal joining, weld evaluation, steam power plant, mechanical fatigue, rupture strength, tensile stress, elongation, impact stress, yield stress/ Kh16N9M2 austenitic steel ABSTRACT: An austenitic stainless heat-resistant Kh16N9M2 steel (TU 747-62) for welded power-plant steam pipelines, and equipment operating at superhigh steam pressures in the 580-6500 temperature range has been developed. Cast Kh16N9M2 steel contains 2-4% ferrite to prevent hot cracks in the heat-affected zone during welding and to ensure stable mechanical properties In welded joints. In tests at room temperature, Kh16N9M2 had a yield strength of 28-34 kg/mm², a Card 1/2 UDC: 669.15:621.791.05

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ACC NR: AP6020381

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tensile strength of $55-60 \text{ kg/mm}^2$, an elongation of 55-75%, a reduction of area 55-70%, and an impact toughness of $25-35 \text{ kgm/cm}^2$. The corresponding figures at 650C were 12-14 kg/mm², 32-35 kg/mm², 35 to 38%, 62-64% and 25-35 kgm/cm², respectively. Prolonged aging does not cause steel embrittlement. For example, the mechanical properties of steel aged at 650C for 8000 hr were room-temperature yield strength 28.2 kg/mm², tensile strength 63.4—65.5 kg/mm², elongation 659—66.7%, reduction of area 73.3%, and impact toughness 21.0 kgm/cm2. The corresponding figures at 630C were: 14 kg/mm², 34.6-35.8 kg/mm²,33.7 to 36%, 66% and 29.2-33 kgm/cm2, respectively. In stress-rupture tests at 650C for 100,000 hr, Kh16N9M2 steel had a rupture strength of 8-10 kg/mm² and a creep rate of 1% in 10^5 hr under a 5.5-6.0 kg/mm² stress. TsT-26 electrodes and a new EP 377 electrode wire containing 2-4% ferrite were also developed for manual and automatic MIG and TIG welding of Kh16N9M2 steel, respectively. Kh16N9M2 steel is produced in the form of 11-13 ton ingots, 6500x2500x(12-50) mm plates, 4000 x 1800 x 140 mm slabs, and 530 x 12 mm welded and 530 x 30 mm centrifugally cast pipes at the Dneprospetsstal', Barrikady im. Il'ich, Kommunarsk, Yuzhnotrubnyy, and other metallurgical plants. Orig. art. has: 5 figure [ND]

SUB CODE: 11, 13/ SUBM DATE: none/ ORIGIREF: 009/ OTH REF: 003/ATD PRESS

Card 2/2 PD

$\frac{L \sqrt{5+8-67}}{10000000000000000000000000000000000$	WP(E)/EWP(V)/EWP(E)/ETI/EWP(k) IJP(c) FDN/JD/WW/		
ACC NR: AP6029860 HM/EM	SOURCE CODE: UR/0096/66/000/009/0056/0061		
AUTHOR: Vasil'chenko, G. S. (Candidate of technical sciences); Timofeyev, M. M. (Candidate of technical sciences); Skoromnaya, L. I. (Engineer)			
ORG: TSNIITMASH	\mathcal{E}		
TITLE: Acceleration tests of models of welded rotors and evaluation of their constructional strength			
SOURCE: Teploenergetika, no. 9, 1966, 56-61			
TOPIC TAGS: turbine rotor, turbine design, welding technology			
ABSTRACT: In the construction of transport type gas turbines, wide use is made at the present time of pin joints to fasten the disks to the rotor. An economic analysis shows that the use of all-welded rotors would be 30% cheaper than the pin joint type. The present article presents the results of an investigation of the construction strength of welded rotors under conditions approximating actual operating conditions. The experimental models of welded rotors were smaller by 1.2 times than for actual operating gas turbine rotors. They were made of nickel alloy EI-765. The models were tested under heating conditions which simulated actual operating conditions. Rotation of the models varied from 1035 to 1700 radians/sec. Experimental results are given in a series of curves and tables. The following conclusions were drawn: 1) the weakest			
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ACC NR: AP6029860	4			
part of the welded rotors tested was found to be the cylindrical shells at the point of juncture with the supporting disks (this was confirmed by the nature of the failure and by mathematical analysis); 2) failure of the shells starts at a determined inertial load and takes the form of breaking away of the shells from the supporting disks; 3) in no case did the failure of the models start at the welded joint or in the zone around the joint; 4) to improve the construction of the welded rotor, the diameters of the cylindrical shells were somewhat decreased. In addition, the thickness of the disk at the inner surface of the shell was increased by 20-25%; 5) for welded rotors, the danger point is hot the welded seam but, as for conventional disks, cyclic changes in the temperature conditions. Orig. art. has: 7 figures and 2 tables.				
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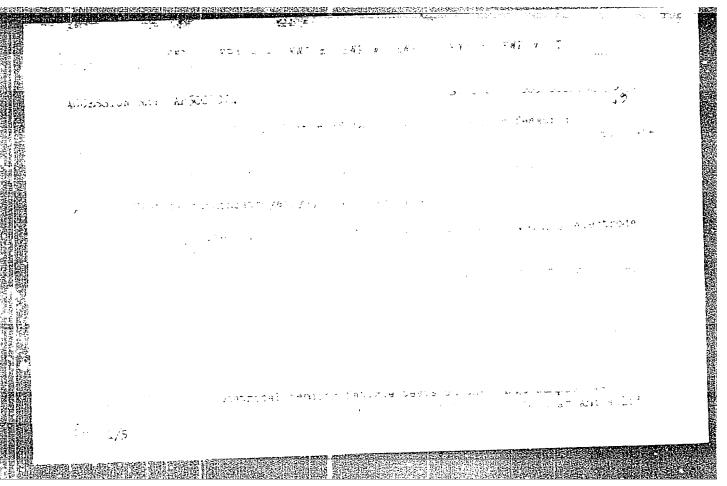
TOMOFETAL, W.M., knod. tekhn. nauk; NHKITIN, Yu.M., kand. tekhn. nauk

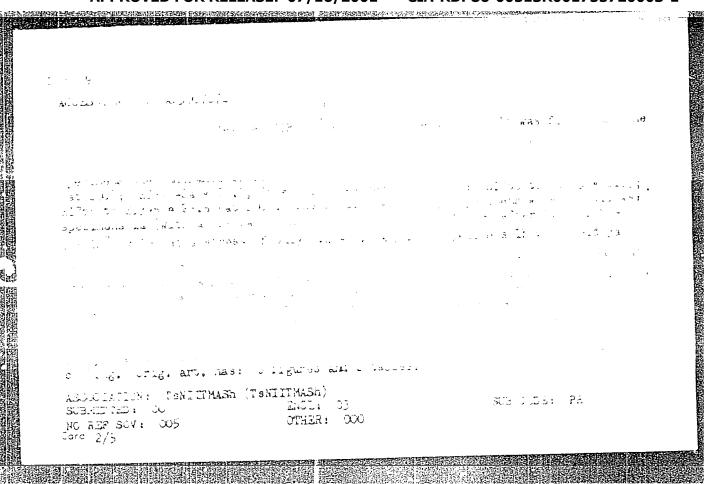
.commaning the reliability of the welded joints of steampled
fore austenitic steel. Toploenergetika 12 no.8:47-50 kg 165.

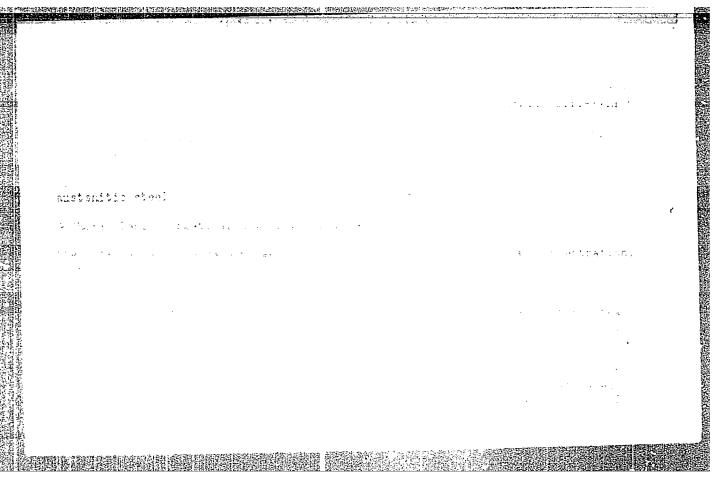
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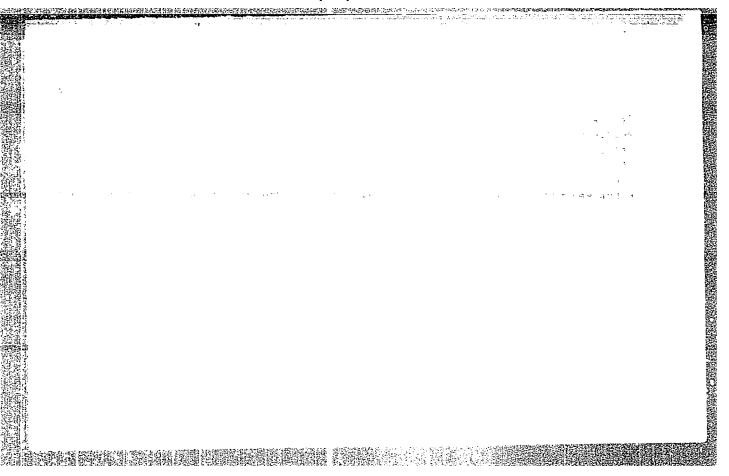
1. TSontralinyy nauchno-issledovateliskiy institut tekhnologii
i machinostroyoniya.

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LYUBAVSKIY, K.V., doktor tekhn. nauk; MCROZOV, B.I., iazh.; MIKITIN, Yu.M., kand. tekhn. nauk; TIMCFEYEV, M.M., kand. tekhn. nauk

Effect of the heterogeneity of the strength properties of welded joints on their tendency toward local fractures. Svar. proizv. nc.3: 8-11 Mr 165. (MIRA 18:5)

1. TSentral'nyy nauchno-issledovatel'skiy institut tekhnologii i mashinostroyeniya.

AND SELECTION OF APPRICADED SELECTION OF THE PROPERTY OF THE P
AUTHOR: Lyubavskiy, X. V. (Doctor of technical sciences); Morozov, B. I. (Engineer); N. a. 10. 10. 10. 10. 10. 10. 10. 10. 10. 10
SOURCE: Svarochnoye proizvodstvo, no. 3, 1965, 6-11
TOPIC TAGS: weld breakdown, weld seam strength, austenitic steel, steel welding, & high temperature strength, bending strength, residual stress / lkhl8Nl2T steel, lkhl4Ml4V2M steel
ABSTRACT: This article reports the results of a study of the effect of lack of uniformity in the strength characteristics in different weld zones on the propensity of these walled bottoms toward local recorded to the homographics. The study
Cord/3

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ACCESSION NR: AP5007335

toward localized failure when there are non-uniform strength properties present in the "base metal - weld metal" zone. These samples, and the method of their preparation, are described in some detail in the article. The breakdown tendency was studied both under conditions of slowly relaxing residual weld stresses and torque moments. The authors show that as the non-uniform tendency is remained to find a stresses and torque moments.

residual well stresses is confirmed. An increase of the plant of the plant of the well in the seam metal and, correspondingly, in the testical stress level in the well leads to be elerated local failure in the die ar too the seam at tigh temperatures. If the two austenitic steel types to tell the well's research to the austenitic steel types to tell the well's research to the confine two wells stresses. The support was demonstrate in a plant on its or leadily for ward local breakdown when subjected to torque forces. It is tound that also temperature austenization (196.6) of the weld plant, equalizing the strength character. Stiles and analphy reducing the level of the subjected operational reliability in welded joints under actual working conditions. Bendix

Card 2/3

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cests at a constant rate of so Dr. Tech. Sci. V. N. Zemzin."	train were carried out at <u>Tsk</u> Orig. art. base - 110,88 a	TI under the guidance of state of traures.
ASSOCIATION: TSNIITMASh		
SURMITTED. 00	ENCL: 00	STB CODE: MM
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Card 3/3		Zinten in de
	CARL STREET, S	

"Le soudage des aclers austenitiques et perlitiques resistant a haute temperature dans les centrales d'energie."

report submitted for 17th Annual Assembly, Intl Inst of Welding, Prague, Jul 64.

TIMOFEYEV, M.M., kand.tekhn.nauk -

Effect of methods of preparation for the welding up of casting defects in G13L steel on the quality of weld joints. Svar. proizv. no.5:37-39 My '62. (MIRA 15:12)

1. TSentral'nyy nauchno-issledovatel'skiy institut tekhnologii i mashinostroyeniya.

(Steel castings—Defects) (Welding—Testing)

APPROVED FOR RELEASE: 07/16/2001 CIA-RDP86-00513R001755720003-1"

14,012

s/860/61/000/000/007/020 A006/A101

12300

AUTHOR:

Timofeyev, M. M.

TITLE:

Electrode, wire

SOURCE:

Sbornik izobreteniy; svarochnaya tekhnika. Kom. po delam izobr. i otkrytiy. Moscow, Tsentr. byuro tekhn. inform. 1961, 120

(Author's Certificate no. 124994, cl. 21h, 30₁₆, no. 625492 of

April 16, 1959)

TEXT: The proposed electrode wire for electric arc-welding nickel steels and alloys, used with basic-type coating (CaCO₃ - CaF₂), is composed of 25 - 30% molybdenum, 12 - 14% chromium, 2.5 - 3.0% manganese, the rest nickel. This composition reduces hot-crack sensitivity of the weld metal.

Card 1/1

Developing dissimilar steel disks for the EGTU-1000 gas turbine.

[Trudy] TSNIITMASH 104:100-109 '62. (MIRA 15:6)

(Gas turbine disks--Welding)

\$/590/62/104/000/003/006 1007/1207

Timofeyev, M. M., Candidate of Technical Sciences and Vasil'chenko, G S., Engineer **AUTHORS:**

Composite turbine discs of different steel grades for the ЭГТУ-1000 (EGTU-1000) gas-TITLE:

turbine power plant

Moscow. Tsentral'nyy nauchno-issledovatel'skiy institut tekhnologii i mashinostroyeniya SOURCE:

[Trudy], v. 104, 1962, Voprosy svarski v energomashinostrovenii, 100-109

TEXT: This is a report on investigations of operational reliability, methods of welding and manufacturing and testing composite turbine discs for the experimental ЭГТУ-1000 (EGTU-1000) gas-turbine power plant designed by the TsNIITMASh. After a brief outline of the welding methods for the disc core and its rim, both made of differing steel grades, the methods of test running and quality control as well as their results are amply described. The investigations revealed the high impact strength of the material used for composite turbine discs. The safety margin during a 100,000-hr cycling test exhibited satisfactory values. The new type of composite disc proved to be of particular efficiency for long-time operations at a rim temperature of about 600°C and a core (central) temperature of about 400°C. The technological process worked out at the above institute may be recommended for the manufacture of composite discs from the following steel grades.

Card 1/2

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\$/590/62/104/000/003/006 1007/1207

disc center, $\Im M$ 415 (El 415) steel; rim, $\Im M$ 612 (El 612) steel. There are 4 figures, I table and 6 references The English reference Manson, S. S., "Report N-CA" N 1170, 1952.

ASSOCIATION: Tsentral'nyy nauchno-issledovatel'skiy institut tekhnologii i mashinostroyeniya (Central Scientific Research Institute of Technology and Machine-Building).

Card 2/2

GERASINENKO, Ivan Nikolayevich, kand. tekhn. nauk; TIMOFEYEV, M.M., kand. tekhn. nauk, retsenzent; ZVEGINTSEVA, K.V., inzh., red.; SIROTIN, A.I., red. izd-va; DEMKINA, H.F., tekhm. red.

[Welding two-layer steel with a protective chromium layer] Svarka dvukhsloinoi stali s khromistym zashchitnym sloem. Moskva, Mashgiz, 1962. 90 p. (MIRA 15:7) (Leminated metals—Welding)

VASIL'CHENKO, G.S., inzh.; TIMOFEYEV, M.M., kand.tekhn.nauk

Manufacturing disk models from steel of various types and
evaluating their long-term strength. Teploenergetika 7 no.5;
39-44 My '60. (MIRA 1):8)

1. TSentral'nyy nauchno-issledovatel'skiy institut tekhnologii
i mashinostroyeniya. (Gas-turbine disks)

sov/135-59-11-8/26

18(5,7)

AUTHORS:

Timofeyev, M.M., Candidate of Technical Sciences, and Molchanov,

E.P., Engineer

TITLE:

Electroslag Welding of Turbine Disks from Austenite and Perlite

Steels

PERIODICAL:

Svarochnoye proizvodstvo, 1959, Nr 11, pp 19-21 (USSR)

ABSTRACT:

This article was registered with the Committee on Matters of Inventions and Discoveries attached to the Council of Ministers of the USSR under Nr 9924 with priority from May 21, 1958. Turbine disks are normally manufactured from high-alloy austenite steel. Preparing disks with a rim from austenite steel and with central part from low-alloy perlite steel was a problem owing to the absence of welding methods ensuring a sufficient strength of joint between two different kinds of steel. However, such a construction is very desirable as it reduces the cost price of disks, on the one hand, and increases their working capacity, on the other hand. After long research, it was established that the best method of joining austenite and perlite steel is the process of electro-

Card 1/2

slay welding. Fluxes FTs-7 and A (30% SiO2, 15% MgO, 25% CaF2,

CIA-RDP86-00513R001755720003-1" APPROVED FOR RELEASE: 07/16/2001

sov/135-59-11-8/26

Electroslag Welding of Turbine Disks from Austenite and Perlite Steels

22% Al₂O₃, 8% CaO) were recognized as the most suitable for the job. Materials for manufacturing welded disks were: Steel EI415 for the disk central part, and steel EI612 for the rim. Before welding, steel EI415 was annealed, hardened in oil at 1000°C and tempered at 660°C during 3 hours. The rims from EI612 steel were hardened at 1150°C and double-stabilized at 750°C (during 10 hours) + at 700°C (during 25 hours). Inspection of the welded joints disclosed on defects; mechanical properties of disks welded by the above method were tested with a special machine and recognized as entirely satisfactory. Preliminary calculations show that the cost price of welded disks is by 2.5 - 3 times less compared to what it is when weldless disks are used. There are 1 table, 2 diagrams and 4 photographs.

ASSOCIATION: TENIITMASh

Card 2/2

SANINA, A.P., kand.tekhn.nauk; TIMOFEYEV, M.M., kand.tekhn.nauk

Investigating the cold resistance of certain compositions of steel.

Investigating the cold resistance of certain compositions of steel. Metalloved. i obr. met. no.8:57-58 Ag '58. (MIRA 11:9)

1. TSentral'nyy nauchno-issledovatel'skiy institut tekhnologii i mashinostroyeniya.

(Steel--Testing) (Metals at low temperature)

129-58-8-12/16

AUTHORS: Sanina, A. P. and Timofeyev, M.M., Candidates of

Technical Science

TITIE: Investigation of the Low Temperature Stability of

Certain Steel Compositions (Issledovaniye khladostoykosti

nekotorykh sostavov stali)

PERIODICAL: Metallovedeniye i Obrabotka Metallov, 1958, Nr 8,

pp 57-58 (USSR)

ABSTRACT: The development of industry in the northern regions of the Soviet Union requires the developing of steels suitable for use at low temperatures which do not contain scarce and expensive elements. Investigations have shown that from the point of view of stability at low temperatures the most favourable influence is exerted by Mn, Si and Cr (Table 1, group A) and Mn combined with a low P content (Table 1, group B). During the smelting of the steels in the induction furnace additional deoxidation with aluminium (1 kg/ton) was effected in addition to the usual deoxidation. For comparison with the experimental steels, carbon steels were also produced with deoxidation under equal conditions. The low Card 1/3 temperature brittleness was evaluated on the basis of the

129-58-8-12/16

Investigation of the Low Temperature Stability of Certain Steel Compositions

> critical brittleness temperature and the inclination of the steels to work hardening and mechanical ageing, determined by measuring the impact strength between the temperatures +20 to -100°C. After forging and subsequent normalisation annealing and tempering at 550°C (heats Nos. 1 and 2, Fig.1) higher impact strengths and lower critical brittleness temperatures (-90 to -100°C) were obtained than after high temperature tempering at 680°C (heats Nos. 3 to 6, Fig.1 and Table 1). Mechanical ageing was effected by work hardening by means of tensile stresses and subsequent tempering at 280°C. With increasing work hardening from 2 to 10% the impact strength decreased and the critical range of brittleness became displaced towards higher temperatures. On the basis of the results of the investigations, the authors recommend for use under conditions of low atmospheric temperatures the low alloy steels 12KhGS and 15G, the compositions of which are as follows: 12KhGS -0.1-0.15% C, 0.5-0.7% Si, 0.7-1% Mn, 0.5-0.68% Cr,

Card 2/3 < 0.03% S, <0.03% P;

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129-58-8-12/16

Investigation of the Low Temperature Stability of Certain Steel Compositions

15G - 0.12-0.17% C, 0.4-0.6% Si, 1-1.2% Mn, < 0.03% S, < 0.015% P.

For welded structures the Steel 12KhGS is preferable to the Steel 15G.

There are 3 figures and 3 tables.

ASSOCIATION: TSNIITMASh

1. Steel--Properties 2. Steel--Temperature factors 3. Steel --Arctic regions

Card 3/3

	TINIOFE LEV, His											
- +-	TIMOFEYEV, M.M., kand.tekhn.nauk											
	Welding austenitic cobalt steel. Svar.proizv. no.8:1-3 Ag '57. (MIRA 10:11)											
	<pre>1. TSentral'nyy nauchno-issledovatel'skiy institut tekhnologii i mashinostroyeniya.</pre>											
计型												

TIMOFETEV, M.N., kand. tekhn. nauk

Processing of staple fibers. Tekst. prom. 24 no.2:26-29

(MIRA 17:3)

F '64.

1. Direktor Leningradskogo nauchno-issledovatel'skogo instituta tekstil'noy promyshlennosti (LNIITP).

TIMOFEYEV, M.N., kand.tekhn.nauk

Objective method of measuring the unevenness caused by drawing. Tekst.prom. 22 no.10:31-35 0 '62. (MIRA 15:11)

(Spinning)

TIMOFEYEV, M.N.; YUSHKOV, N.S.

Improving the AB-400 drill for boring frozen ground. Hats. i izobr.

[MIHA 11:12)

predl. v stroi. no.7:35-36 '58. (MIHA 11:12)

(Boring machinery) (Frozen ground)

TIMOFEYEV, M.N.

Selecting the staple length of synthetic fibers processed on cotton spinning equipment. Izv.vys.ucheb.zav.; tekh.tekst.prom. no.6:34-41 159. (MIRA 13:4)

 Leningradskiy tekstil'nyy institut im. S.M.Kirova. (Textile fibers, Synthetic) (Spinning machinery)

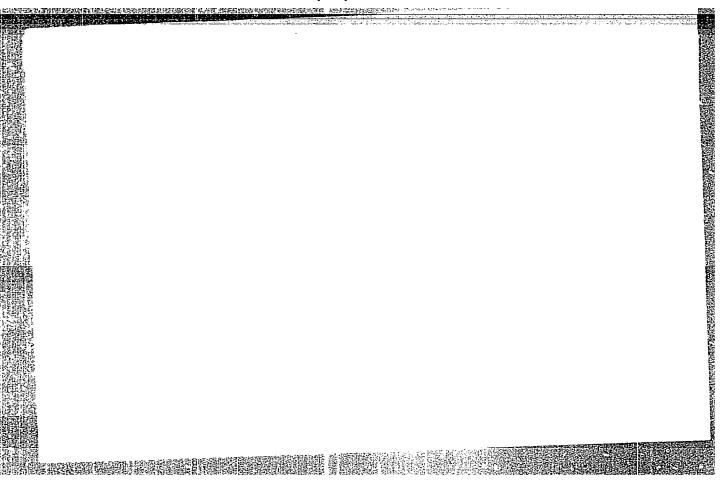
TIMOFREY, M. B. (ENOR) -- "ON THE REQUIREMENTS MADE OF EXTRACTION APPROACHS ON THE BASE. OF A CRITICAL EXAMINATION OF THE IMPORTED OF EXTRACTION OF CHICAL EXAMINATION OF THE IMPORTED OF THE DESIRES OF CANOLOGYS IN TIGHTOUR DISEASE.)

SO: VECHERNAYA MOSKVA, JANUARY-DECEMBER 1952

Timofeyev, M.N., kandidat tekhnicheskikh nauk.

The principle of creating a field of friction forces on a drawing machine. Tekst.prom. 15 no.3:17-20 Hr '55. (MIRA 8:4) (Spinning machinery)

	TIMOFEYEV, M.P.									
	Determination of soil heat conductivity by means of the Chudnovskii instrument. Trudy HIU Ser.1 no.39:37-43 47.									
:	(MLRA 7:2) (Soil temperature) (HeatConduction)									
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TIMOFEYEV, M. P.		1			1661		
166176	(Contd) (Co		Investigates evaporation of a motionless drop for stationary and nonstationary processes and evaporation of a drop in flow for small Reynolds numbers with initial assumption that vapor concentration on surface of evaporating drop (differs from saturation. Study yields results which differ markedly from those obtained by theory which considers	"Meteorol i Gidrol" No 2, pp 9-20	"Evaporation of Small Water Droplets," M. P. Timofever, M. Ye. Shvets	USSR/Meteorology - Cloud Physics Mar/Apr 48 Evaporation	

TIMOFEYEV, M. P.; OGNEVA, T. A.

more of the contraction of the

Atmosphere

Operational method for determining the coefficient of turbulent motion on the basis of observations of the vertical profile of the wind. Computation of heat exchange and moisture exchange between the earth and the air. Trudy Glav. geofiz. obser. No. 20, 1949.

9. Monthly List of Russian Accessions, Library of Congress, June 1953, Uncl

Meteorological Abst.

Vol. 4 No. 2
Feb. 1953
Bibliography on
Turbulent Exchange

Turbulent Exchange

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TIMOFEYEV, M. P. 231170

USSR/Meteorology - Evaporation

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Sep 52

"Methods for Determining Evaporation," M. I. Budyko, Dr Phys-Math Sci, M. P. Timofeyev, Cand Phys-Math Sci, Leningrad Geophys Obsimeni Voyeykov

"Meteorol i Gidrol" No 9, pp 3-9

Finds that data on soil evapn is important for evaluation of effectiveness of protective forest belts. The methods mainly used for this purpose are weighing, thermal balance, and diffusion.—Analyzes each of these methods and discusses advantages and deficiencies.

231170

TIMOFEYEV, M. P.

PA 245T82

USSR/Meteorology - Irrigation

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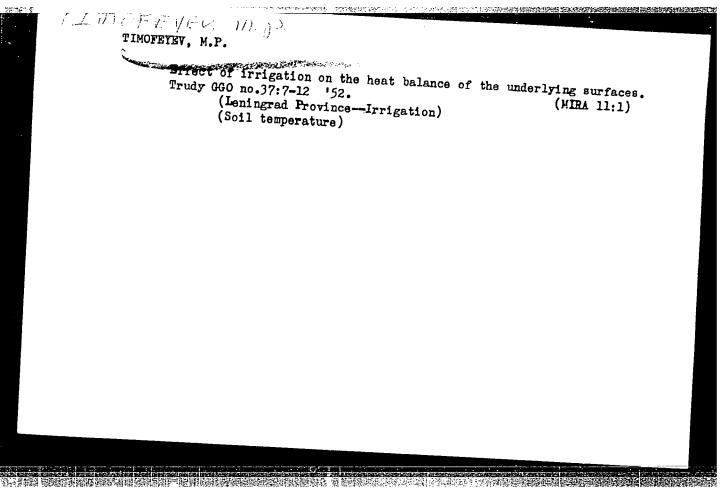
Nov 52

"Meteorological Effect of Irrigation," M. P. Timofeyev, Cand of Physicomath Sci, Leningrad, Main Geophysical Observatory imeni A. I. Voyeykov

"Meteorol i Gidrol" No 11, pp 9-14

Discusses meteorological effect of irrigation in changing conditions of vegetational growth. States that the equation of heat balance of an underlying surface expresses a quantitive relation among important meteorological processes observed at the surface.

245T82



TIMOPEYEV, M. ., BUDYKO, M. I. and LAYKHTMAN, D. I.

"Determination of the Coefficient of Turbulent Exchange in the Layer of Air Near the Ground," Meteorol. i Gidrologiya, No 3, 1953, pp 27-33

A brief description of methods for determining the coefficient of exchange in the practical operations of the Main Geophysical Observatory. The authors investigate the relation between the exchange coefficient and the characteristics that govern the profiles of temperature and wind velocity (Richardson's number). They evaluate the possible error of the methods presented at 10-20%. (RXhGeol, No 6, 1955) SO: Sum.No. 713, 9 Nov 55

TIMOFEYEV, M. P.; TSEYTIN, G. KH.; AYZENSHTAT, B. A.; KIRILLOVA, T.V.; LAYKHTMAN, D.L.; OGNEVA, T.A.;

"Measurement of the Heat Balance of the Active Surface for the Case of Irrigation"
Tr. Gl. Geofiz. Obervatorii, No 39, 37-60, 1953

The authors present data on the components of the heat and radiative balance of the active surface in a semidesert and in an irrigated field. The data was obtained by an expedition of the Main Geophysical Observatory in July 1952 in the sovkhoz "Pakhta-Aral," a collective farm in Central Asia. It was found that heat exchange in soil practically does not change under the influence of irrigation. (RZhGeol, No 3, 1954)

SO: W-31187, 8 Mar 55

APPROVED FOR RELEASE: 07/16/2001 CIA-RDP86-00513R001755720003-1"

The Committee on Stalin Prizes (of the Council of Ministers USOR) in the fields of actence and inventions announces that the following scientific works, popular scientific books, and textbooks have been submitted for competition for Stalin Prizes for the years 1952 and 1953. (Sovetskays Kultura, Moscow, No. 22-40, 20 Feb = 3 Apr 1954)

Near

Title of Work

Mominated of

Burlylco, ".I. Laykhtman, D.L. Yudin, M.A. Kuchercy, W.V. Lerlyand, T.Yo. Kracikov, P.H. Timofeyev, M.C. Gryevskiy, V.L.

Vorentsev, F. ..

"Bysical Euler of the Microclimate of Igricul-tural Fields, Its Forecast-in and Magulation" (sories or ortinius)

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80: W-3060A, 7 July 1954

FD 345

TIMOFEY EV, M. P.

USSR/Geophysics - Irrigation

Card 1/1

Author

: Timofeyev, M. P.

Title

: Variation of the meteorological regime during irrigation

Periodical

: Izv. AN SSSR, Ser. geofiz. 2, 108-113, Mar/Apr 1954

Abstract

: Treats the problem concerning the variation of the temperature and himidity of the air during its passage over irrigated portions. A quantitative analysis of this problem takes into consideration the distinctions in the characteristics of the exchange over the irrigated portions and the surrounding space. Decrease of the exchange over the irrigated portions turns out to quite an essential factor increasing the meteorological effectiveness of ameliorative undertakings. Refers to related earlier work "Evaporation from an aqueous surface in a turbulent atmosphere," Uchenyye zapiski IGU (Scien-

tific Notes of Leningrad State University), No 120, 1949.

Institution :

Main Geophysical Observatory imeni A. I. Voyeykov

Submitted

August 21, 1954

CIA-RDP86-00513R001755720003-1" APPROVED FOR RELEASE: 07/16/2001

USSR/Geophysics - Fogs

Card 1/2

Pub. 45 - 3/11

Author

: Timofeyev, M. P.

Title

Theory of advective fogs

Periodical

Izv. AN SSSR, Ser. geofiz., Nov-Dec 1955, 514-520

Abstract

The article represents the first attempt at an elementary quantitative consideration of the process governing the formation of advective fogs in the ground layer of the atmosphere. On the basis of an analysis of the solutions to the equations of turbulent diffusion of heat and moisture as obtained in application to conditions governing the formation of advective fogs in dependence upon the initial characteristics of the air and underlying surface. He treats in greatest detail fogs of evaporation, for which case he shows that besides the initial characteristics (temperature, humidity) of the air flowing toward an aqueous surface the main factors determining the formation of fog are the dimensions of the aqueous surface and the intensity of the turbulent moisture and heat exchange face and the intensity of the turbulent me. He obtains orienting between the aqueous surface and moving air. He obtains orienting results that relate to the conditions for the natural dispersion of evaporation fogs. Four references: e.g. M. P. Timofeyev, "Evaporation from an agreeus surface in a turbulent atmosphere" ration from an aqueous surface in a turbulent atmosphere,

FD-2892

. Card 2/2

FD-2892

Abstract

: Uchenyye zapiski LGU, ser. fiz., No 7, No 120, 1949; A. G. Amelin, Teoreticheskiye osnovy obrazovaniya tumana v khimicheskikh proizvodstvakh [Theoretical principles of formation of fog in chemical products], State Chemical Press, Moscow, 1951.

Institution

: Main Geophysical Observatory im. A. I. Voyeykov

Submitted

: May 3, 1954

在自己的,我们就是这个人的,我们就是一个人的,我们就是这种人的,我们就是这个人的,我们就是这个人的,我们就是这个人的,我们就是这种人的,我们就是这种人的,我们就 我们就是我们是我们就是我们们的,我们就是我们就是我们就是我们就是我们就是我们的,我们就是这些人的,我们也不是一个人的人,我们就是我们就是我们就是我们就是我们就是

AID P - 3842

Subject : USSR/Meteorology

Card 1/1

Pub. 71-a - 5/35

Author

Timofeyev, M. P.

Title

THE STATE OF THE S On changes in the air over bodies of water

Periodical : Met. i. gidr., 6, 26-29, N/D 1955

Abstract

: Changes occurring in the air passing over water bodies several meters to one hundred km long are discussed. A mathematical analysis of humidity and temperature changes of different layers of air is given. diagrams. Six Russian references, 1938-1954.

Institution: None

Submitted: No date

APPROVED FOR RELEASE: 07/16/2001 CIA-RDP86-00513R001755720003-1"

LAYKHTMAN, D.L.; TIMOFEYEV, M.P.

Methods of calculating evaporation from surfaces of restricted

water basins. Meteor.i gidrol. no.4:19-23 Ap '56. (MLRA 9:8)
(Evaporation)

APPROVED FOR RELEASE: 07/16/2001 CIA-RDP86-00513R001755720003-1"

